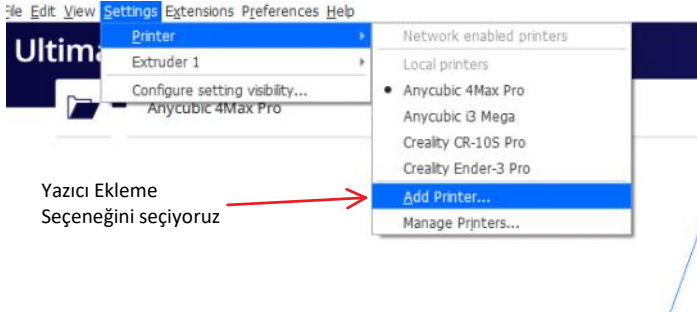
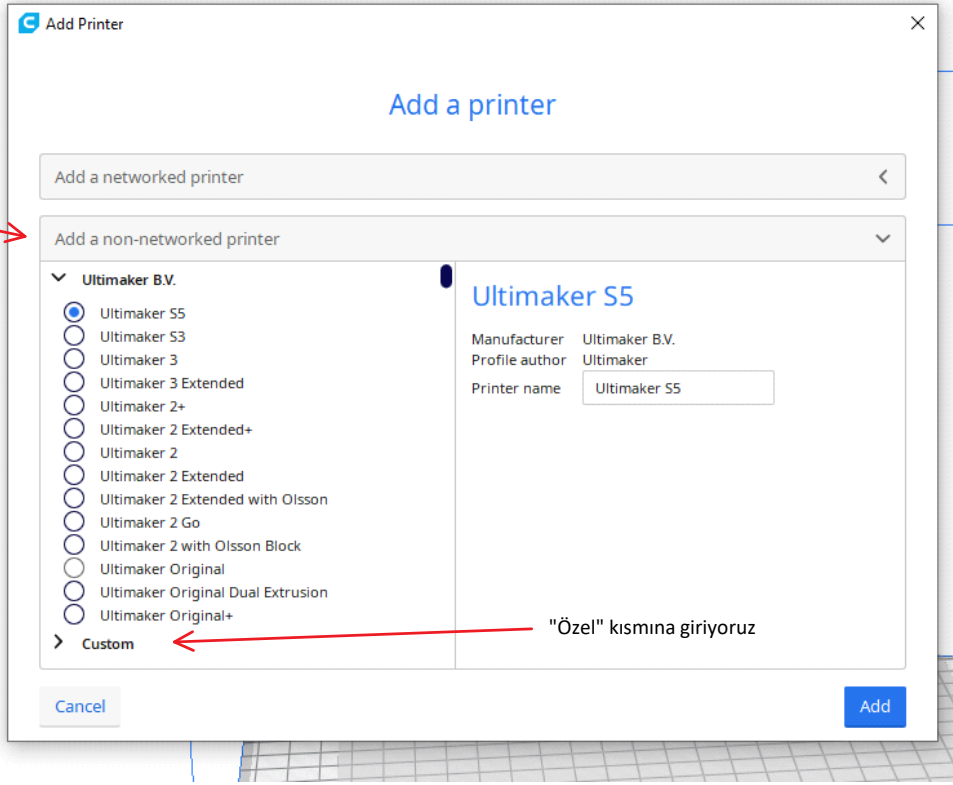


## Anycubic Cura 4.x.x Yazıcı Profil Ayarları



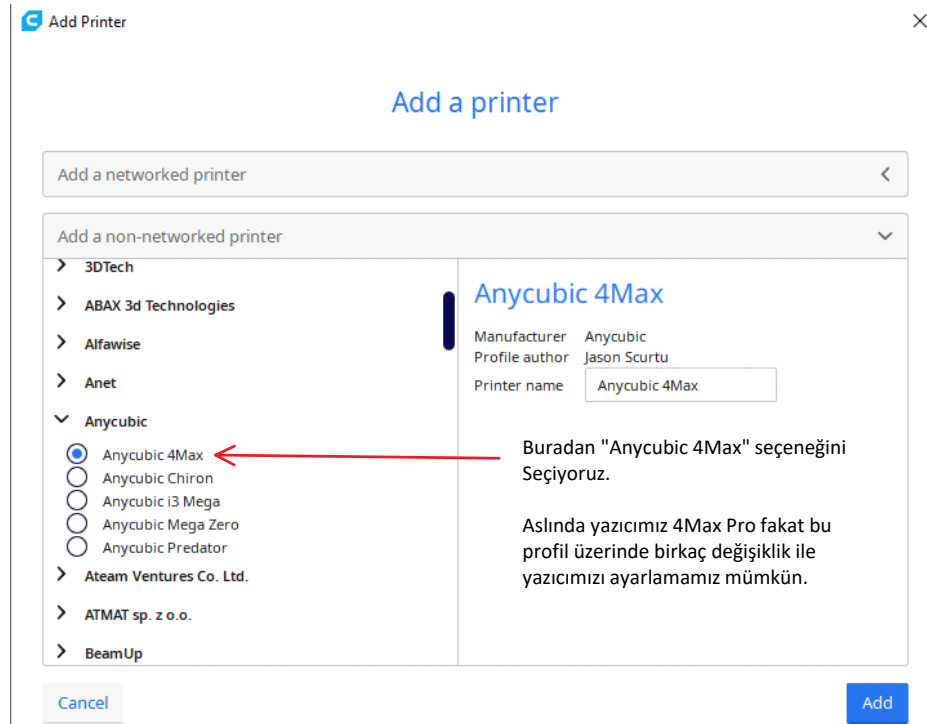
Yazıcı Ekleme  
Seçeneğini seçiyoruz

< 1 Generic PLA



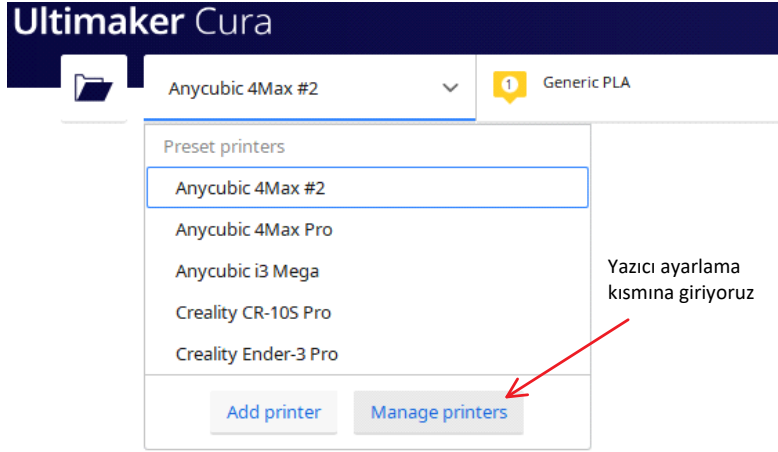
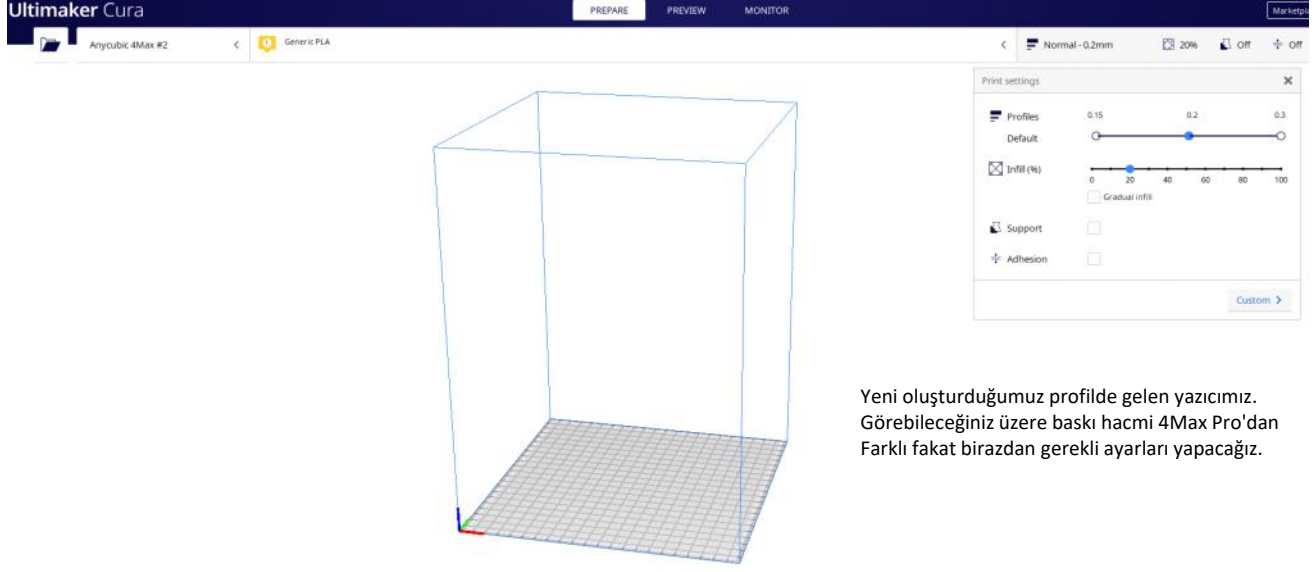
Ağa bağlı olmayan bir  
yazıcı ekle  
sekmesinden

"Özel" kısmına giriyoruz



Buradan "Anycubic 4Max" seçeneğini  
Seçiyoruz.

Aslında yazıcımız 4Max Pro fakat bu  
profil üzerinde birkaç değişiklik ile  
yazıcımızı ayarlamamız mümkün.



Buradan eklenen yazıcının adını sonrasında değiştirebilirsiniz

## Printers

Activate Add Remove **Rename**

Buradan yeni oluşturduğumuz yazıcıyı seçip

**Preset printers**

- Anycubic 4Max #2**
- Anycubic 4Max Pro
- Anycubic i3 Mega
- Creality CR-10S Pro
- Creality Ender-3 Pro

**Anycubic 4Max #2**

Update Firmware Machine Settings

Yazıcı ayarları kısmına giriyoruz

Defaults Close

## Ancubic 4Max #2

İlk başta gelen ayarlar bu şekilde

Printer	Extruder 1
<b>Printer Settings</b>	<b>Printhead Settings</b>
X (Width) <input type="text" value="220"/> mm	X min <input type="text" value="-20"/> mm
Y (Depth) <input type="text" value="220"/> mm	Y min <input type="text" value="-10"/> mm
Z (Height) <input type="text" value="300"/> mm	X max <input type="text" value="10"/> mm
Build plate shape <input type="text" value="Rectangular"/>	Y max <input type="text" value="10"/> mm
Origin at center <input type="checkbox"/>	Gantry Height <input type="text" value="25.0"/> mm
Heated bed <input checked="" type="checkbox"/>	Number of Extruders <input type="text" value="1"/>
Heated build volume <input type="checkbox"/>	
G-code flavor <input type="text" value="Marlin"/>	
<b>Start G-code</b>	<b>End G-code</b>
<pre>G21 ;metric values G90 ;absolute positioning M82 ;set extruder to absolute mode M107 ;start with the fan off G28 X0 Y0 ;move X/Y to min endstops G28 Z0 ;move Z to min endstops G1 Z15.0 F{speed_travel} ;move the platform down 15mm G92 E0 ;zero the extruded length G1 F200 E3 ;extrude 3mm of feed stock G92 E0 ;zero the extruded length again G1 F{speed_travel} M117 Printing... G5</pre>	<pre>M104 S0 ; turn off extruder M140 S0 ; turn off bed M84 ; disable motors M107 G91 ;relative positioning G1 E-1 F300 ;retract the filament a bit before lifting the nozzle, G1 Z+0.5 E-5 ;X-20 Y-20 F{speed_travel} ;move Z up a bit and retra G28 X0 ;Y0 ;move X/Y to min endstops, so the head is out of the wa G1 Y180 F2000 M84 ;steppers off G90 M300 P300 S4000</pre>

Bu 2 kod başlangıç ve bitiş kodları. Bitiş için kullanılan kodları ellememize gerek yok fakat başlangıç kodunda Nozzle ucunu temizlemek için birkaç işlem var bu yüzden başlangıç kodunu değiştirmemiz gerekiyor.

### -----Eklenecek Olan kod-----

```
G21 ;metric values
G90 ;absolute positioning
M82 ;set extruder to absolute mode
M107 ;start with the fan off
G28 X0 Y0 ;move X/Y to min endstops
G28 Z0 ;move Z to min endstops

G92 E0 ;zero the extruded length
G1 F200 E3 ;extrude 3mm of feed stock
G1 X-3 Y40 ;nozzle wipe
G1 X-3 Y10 ;nozzle wipe
G1 X-3 Y40 ;nozzle wipe
G1 X-3 Y10 ;nozzle wipe
G1 Z15.0 F3000 ;move the platform down 15mm
G92 E0 ;zero the extruded length again
G1 F3000
M117 Printing...
G5
```

## Anycubic 4Max Pro

Printer	Extruder 1
<b>Printer Settings</b>	<b>Printhead Settings</b>
X (Width) <input type="text" value="270"/> mm	X min <input type="text" value="-20"/> mm
Y (Depth) <input type="text" value="205"/> mm	Y min <input type="text" value="-10"/> mm
Z (Height) <input type="text" value="205"/> mm	X max <input type="text" value="10"/> mm
Build plate shape <input type="text" value="Rectangular"/>	Y max <input type="text" value="10"/> mm
Origin at center <input type="checkbox"/>	Gantry Height <input type="text" value="25.0"/> mm
Heated bed <input checked="" type="checkbox"/>	Number of Extruders <input type="text" value="1"/>
Heated build volume <input type="checkbox"/>	
G-code flavor <input type="text" value="Marlin"/>	
<b>Start G-code</b>	<b>End G-code</b>
<pre>G21 ;metric values G90 ;absolute positioning M82 ;set extruder to absolute mode M107 ;start with the fan off G28 X0 Y0 ;move X/Y to min endstops G28 Z0 ;move Z to min endstops  G92 E0 ;zero the extruded length G1 F200 E3 ;extrude 3mm of feed stock G1 X-3 Y40 ;nozzle wipe G1 X-3 Y10 ;nozzle wipe G1 X-3 Y40 ;nozzle wipe G1 X-3 Y10 ;nozzle wipe G1 Z15.0 F3000 ;move the platform down 15mm G92 E0 ;zero the extruded length again G1 F3000 M117 Printing... G5</pre>	<pre>M104 S0 ; turn off extruder M140 S0 ; turn off bed M84 ; disable motors M107 G91 ;relative positioning G1 E-1 F300 ;retract the filament a bit before lifting the nozzle, G1 Z+0.5 E-5 ;X-20 Y-20 F3000 ;move Z up a bit and retract filamer G28 X0 ;Y0 ;move X/Y to min endstops, so the head is out of the wa G1 Y180 F2000 M84 ;steppers off G90 M300 P300 S4000</pre>

Bu aşamadan sonra yazıcı ile ilgili bir profil ayarı yapmanıza gerek yok. Kullanacağınız filement özelliklerine ve sıcaklık ayarlarınızı yine Cura üzerinden yapabilirsiniz.